



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-797-211
Job Sheet 170383



Part No: D206-797-211

Job Qty: 2 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 17 IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B 11.04.18 MS24694-10 TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19 added(1) D4293-1(was missing) DD verf:JLM IPP Rev:D 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/26/18	1/26/18	0.00	0.00	Start Up Stores/Pkg-1		JAN 25 2018 J.K.
110	Packaging	2 pcs	1/26/18	1/26/18	0.00	0.00	Packaging1-3		SCF JAN 29 2018
120	QC	2 pcs	1/26/18	1/26/18	0.00	0.00	QC4		
125	DC	2 pcs	1/26/18	1/26/18	0.00	0.00	DC		
130	Packaging	2 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	1/26/18	1/26/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD206-797-211 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D206-797-211 Location: FG034

000057

Route
110
110
110

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	4 Ea (2 ea)	90-Start up Operation	
AN6-20A	Bolt	4 Ea (2 ea)	90-Start up Operation	
D4271-011	Beam Assembly, Fwd	2 Ea (1 ea)	90-Start up Operation	
D4271-013	Beam Assembly, Aft	2 Ea (1 ea)	90-Start up Operation	
D4292-1	Fitting	4 Ea (2 ea)	90-Start up Operation	
D4293-1	Fitting	4 Ea (2 ea)	90-Start up Operation	
D4314-1	Shim	8 Ea (4 ea)	90-Start up Operation	
D4314-3	Shim	8 Ea (4 ea)	90-Start up Operation	
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	
MS21042L6	Nut	8 Ea (4 ea)	90-Start up Operation	
MS24694-S10	Screw	8 Ea (4 ea)	90-Start up Operation	
MS27151-19	Nut	8 Ea (4 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	
NAS1149D0663J	Washer	16 Ea (8 ea)	90-Start up Operation	
Part Specifications				
Specifications could not be found.				

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Master Unit 000057

Tel (613) 632-5200

Containers on Master Unit 000057				
Serial No	Part No	Customer Part No	Status	Quantity
S035124	AN6-17A		Allocated	0
S035122	AN6-20A		Allocated	0
S035121	D4271-011		Allocated	0
S035109	D4314-1	D4314-1	Allocated	0
S035104	D4314-3	D4314-3	Allocated	0
S035099	D4713-1	D4713-1	Allocated	0
S035094	MS21042L6		Allocated	0
S035092	MS24694-S10		Allocated	0
S035077	MS27151-19		Allocated	0
S035076	MS3367-5-0		Allocated	0
S035074	NAS1149D0663J		Allocated	0

D4293-1 S034591X2 S035777X2
 D4292-1 S035152 (2X)
 D4271-013 S036551 (1X)

DART
AEROSPACE
S035146

Dart Aerospace Ltd.

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**206L / L1 / L3 / L4 Quick Release Mounting Provisions – Fits
LH or RH**

PART NO: D206 – 797 – 211

Original Serial #: S035146

Revision:

Operation: Packaging
Change No: CHG002

Mfg Date: 01/24/18

Job No: 170383

5.0 PARTS LIST

REF. ONLY

Qty -021	Qty -022	Qty -023	Qty -024	Qty -211	Part Number	Description
X					D206-797-021	QUICK RELEASE HELI-UTILITY-BASKET
	X				D206-797-022	QUICK RELEASE HELI-UTILITY-BASKET
		X			D206-797-023	QUICK RELEASE HELI-UTILITY-BASKET
			X		D206-797-024	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D206-797-211	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4293-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP